TRUSTED BY INDUSTRY AROUND THE GLOBE FOR CORROSION-RESISTANT PROCESS EQUIPMENT
Trusted By Industry Around The Globe
For Corrosion-Resistant Process Equipment

TITAN Metal Fabricators designs and manufactures corrosion-resistant equipment for industries and applications where chemically aggressive fluids are part of the process:

- Chemical
- Pharmaceutical
- Biomass
- Petrochemical
- Geothermal
- Mining
- Oil & Gas
- Water Desalination
- Nuclear Power
- Steel Pickling
- Liquefied Natural Gas
- Solar Power

TITAN’s equipment can be found around the world, anywhere that corrosion is a problem to be solved.

TITAN’s reputation for exceptional fabrication of reactive metals stems from its vast experience, proven capabilities, and high degree of personalized customer service all performed by the company’s team of engineers, manufacturing professionals, quality control engineers, and skilled support team.

TITAN specializes in the design and manufacture of highly cost effective process equipment using corrosion-resistant alloys (CRA):

- Titanium
- Tantalum
- Lean Duplex SS
- Duplex SS
- Super Duplex SS
- Zirconium
- High Nickel Alloys
- Hastelloy®
- Monel®

Process equipment made from these metals can be used very effectively with extremely corrosive fluids and will last for decades if designed and fabricated correctly. TITAN has the knowledge and experience to make sure all aspects of your project will come together—budget, design, fabrication and schedule—to yield the most trouble-free installation possible.

PROJECT MANAGEMENT
The key to the success of your project lies in the TITAN Project Management System.

- Dedicated Project Manager
  From project quote to design, fabrication and start-up, you have a single point of contact you can rely on.

- Expertise At Every Step
  TITAN’s team of experts are hands-on. They have personal knowledge of your project’s design, application, quality and delivery requirements.

Hastelloy® is a registered trademark of Haynes International. Monel® is a registered trademark of Special Metals Corp.
HEAT EXCHANGERS

TITAN's heat exchanger product line includes many variations of the shell and tube family and all TEMA designs as follows:

- Fixed Tubesheet
- U-bundle
- Packed Head, Floating Tubesheet
- Kettle Reboilers
- Falling Film Evaporators/Absorbers
- Bayonet
- Helical Coil
- Immersion Coil
- Double Pipe

TRUSTED DESIGN EXPERTISE

TITAN brings long-term experience and the latest design expertise to your project:

- Columns
- Condensers
- Spargers
- Dip Tubes
- Storage Tanks
- Piping
- Vessels
- Heat Exchangers
- TITAN's in-house staff of Mechanical, Thermal, and Chemical Engineers.

SUPERIOR MANUFACTURING SKILL

Known around the world, TITAN means quality in fabrication of reactive metals.

- TITAN is the go-to fabricator when it comes to process equipment manufactured from the Reactive Metals.
- Experience, proven ability in welding reactive and complex alloys.
- TITAN's track record is our customers' assurance of a project's ultimate success.

DESIGNS AND CAPACITIES

- Diameter: 14 feet
- Length: 150 feet
- Weight: 200 tons

QUALITY CONTROL

TITAN's Project Management and Design Expertise mean your project receives the utmost scrutiny throughout all phases of fabrication:

- Comprehensive quality control is top priority at every inspection and test point.
- A corporate culture of conscientious attention to detail is at the core of TITAN's strong product reputation.

INDUSTRY CERTIFICATION

TITAN Metal Fabricators, Inc. is certified to the major standards of the industry:

- AD2000
- API
- ASME
- ASTM
- AWS
- Chinese SELO
- Japanese JIS
- TEMA

HEAT EXCHANGERS

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- Double Pipe

Trust TITAN to analyze your project in all of these very critical areas:

- Material Selection
- Corrosion Allowance
- Thin Wall Tubing
- Vibration Analysis
- Tube Expansion
- Hydrogen Embrittlement Protection
- Nozzle Design
- Explosion Clad Design
- Loose Lined vs. Clad Tubesheets
- Expansion Joint Selection
- NDT Procedures
- Helium Mass Spectrometer Procedures
- Welding and Purge Procedures
- Heat Treat Requirements

WEIGHT: 200 TONS

LENGTH: 150 FEET

DIAMETER: 14 FEET

SHIPPING WORLDWIDE

TITAN has shipped, delivered and installed throughout the world:

- Global Access Capabilities
- Overland — Truck and Rail
- Shipping — Ports of Los Angeles, Long Beach and Hueneme

INSTALLATION, REPAIR AND FIELD MAINTENANCE

TITAN’s capabilities extend to:

- Customer site installation services
- Piping system installation and repair
- Planned schedule of maintenance services
- Field repair
- Emergency repair

NICKEL ALLOY COLUMN

THROUGH TITAN IS most widely known for its strong track record in the production of custom heat exchangers, the company's fabrication and engineering covers a very broad spectrum of custom corrosion-resistant process equipment.

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Today’s global economy means increased competition. The control of costs including plant equipment, manufacturing, production and maintenance is paramount to survival. The chemical industry knows that increasing temperature, pressure and concentrations can increase efficiency in many operations. The reactive metals — Titanium, Zirconium and Tantalum — are frequently required to control corrosion in these demanding applications.

The largest cost of all can be downtime, lost production and maintenance. To stay competitive you first have to stay in production. It is no coincidence that the world’s best, most progressive and profitable companies use the reactive metals to solve their corrosion problems.

The relative high cost of the reactive metals is offset by their extremely low corrosion rates and long lifetime. Life cycle costs need to be evaluated.

TITAN is good at many things, however its core competency is the design and fabrication of corrosion-resistant equipment using the reactive metals, Hastelloy, and the duplex stainless steels. Our reputation and experience proves we are trusted by industry around the globe for corrosion-resistant process equipment.
Pharmaceutical Equipment: The Evolution Of Condenser Design

TITAN has been designing and fabricating Tantalum and Hastelloy overhead condensers for the API pharmaceutical industry for over a decade. Over this period, condenser design has changed dramatically, influenced by the FDA, EPA, spiraling product costs, expense of downtime, and global competition.

The company has been on the leading edge developing new innovations and designs to address these issues.

TITAN’s Tantalum Condensers are:
- Corrosion and contamination resistant
- Fully drainable
- Compatible with silicone-based heat transfer fluids
- Fully welded tube bundle
- Rugged and maintenance free
- Designed and fabricated for longer equipment life

TITAN’s tantalum API pharmaceutical condensers have met all of these challenges and are the industry’s most progressive in design and manufacture.

ASK TITAN ABOUT THERMAL SIZING OF OVERHEAD CONDENSERS

Typically, a production plant will use an overhead condenser in the manufacture of various pharmaceuticals. Proper sizing of overhead condensers can be difficult as they are frequently used for many different products. Even during the same production cycle, the reactor and condenser may be asked to perform properly using many different operating chemicals, temperatures and pressures. TITAN can thermally size the condensers by analyzing your operating temperatures, pressures, reactor size, reactor jacket, heating temperature and coolant temperature.

MATERIAL COMPARISON

<table>
<thead>
<tr>
<th></th>
<th>TANTALUM</th>
<th>IMPREGNATED TANTALUM</th>
<th>HASTELLOY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Production Overtime</td>
<td>None</td>
<td>Often</td>
<td>Seldom</td>
</tr>
<tr>
<td>Maintenance Costs</td>
<td>None</td>
<td>Very High</td>
<td>Little</td>
</tr>
<tr>
<td>Capital Costs</td>
<td>High</td>
<td>Low</td>
<td>Medium</td>
</tr>
<tr>
<td>Product Purity</td>
<td>No</td>
<td>Contamination</td>
<td>Graphite</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Flowers</td>
<td>Heavy Metal Contamination</td>
</tr>
<tr>
<td>Corrosion</td>
<td>None</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Drainability</td>
<td>Complete</td>
<td>Liquid</td>
<td>Complete</td>
</tr>
<tr>
<td>Heat Transfer Fluid Compatibility</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Prevalent Catalyst in Process</td>
<td>No</td>
<td>No</td>
<td>Highly Catalytic</td>
</tr>
<tr>
<td>Dual Containment Design</td>
<td>Standard</td>
<td>Impossible</td>
<td>Optional</td>
</tr>
</tbody>
</table>

STANDARD DESIGN PHARMACEUTICAL CONDENSERS

<table>
<thead>
<tr>
<th></th>
<th>SHELL SIDE</th>
<th>TUBE SIDE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Design Pressure</td>
<td>150/100</td>
<td>150</td>
</tr>
<tr>
<td>(PSI)</td>
<td>(BAR)</td>
<td>(BAR)</td>
</tr>
<tr>
<td>Max. Design Temp.</td>
<td>400°F</td>
<td>400°F</td>
</tr>
<tr>
<td>(°C)</td>
<td>(204.4°C)</td>
<td>(204.4°C)</td>
</tr>
<tr>
<td>Min. Design Temp.</td>
<td>-20°F / -150°F</td>
<td>-20°F / -150°F</td>
</tr>
<tr>
<td>(°C)</td>
<td>(-20°C / -101.1°C)</td>
<td>(-20°C / -101.1°C)</td>
</tr>
<tr>
<td>Design Corrosion Allowance (IN)</td>
<td>0.0625</td>
<td>0.0</td>
</tr>
<tr>
<td>Pressure Rating (IN)</td>
<td>10.34 BAR/FV</td>
<td>10.34 BAR/FV</td>
</tr>
<tr>
<td>Materials of Construction</td>
<td>Carbon Steel or Stainless Steel</td>
<td>Tantalum with 2.5% W</td>
</tr>
<tr>
<td>Hydrant Pressure (PSI)</td>
<td>156</td>
<td>156</td>
</tr>
<tr>
<td>(BAR)</td>
<td>(10.34 BAR)</td>
<td>(10.34 BAR)</td>
</tr>
</tbody>
</table>
Oil, Gas & Petrochem: Not All Corrosion Is The Same . . .

The Oil, Gas & Petrochem industries are experiencing more and different corrosion problems as crude oils are increasingly contaminated with naphthenic acid, sulfur, carbon dioxide and hydrogen sulfide. Corrosion, hydrogen embrittlement, pitting corrosion, crevice attack, stress corrosion cracking and sulfide stress cracking are just some of the issues facing corrosion engineers in the Oil, Gas & Petrochem industries today.

Such environments call for planning against corrosion from the very beginning. Duplex stainless steels, high nickel alloys, Hastelloy and Titanium are now being specified more frequently in the Oil, Gas & Petrochem industries.

TITAN can help. TITAN brings its many years of experience in design, fabrication and welding of complex materials to the Oil, Gas & Petrochem environments. Working together with customers, the TITAN Team makes sure the best materials are chosen, the equipment designed correctly, the optimum QC plan developed, and equipment fabricated to yield the longest life possible.

Count on TITAN to collaborate with you on preliminary thermal or mechanical design, budget pricing and material comparisons, and corrosion test coupons and analysis.

**THE DUPLEX STAINLESS STEELS**

Duplex Stainless Steels are frequently the answer to today’s issues. Their combination of increased corrosion resistance, low use of Nickel, modest price and high strength make them the viable choice for many new installations.

Duplex Stainless Steels’ higher thermal conductivity gives them a distinct advantage over the austenitic stainless steels in heat transfer applications. The downside is in their difficulty in welding and Quality Control. Heat input, cooling rates and interpass temperatures must be controlled or the corrosion resistance, strength, toughness, ductility and resistance to stress corrosion cracking will be compromised.

TITAN’s experience in welding reactive metals makes us more qualified to handle the duplex stainless steel alloys compared to fabricators who have a history in only Austenitic stainless steel.

We concentrate on bringing the very best solutions to our clients’ corrosion issues. TITAN’s team— together with leading metallurgists and the major mills— works to resolve even the most demanding corrosion resistance challenges.

At TITAN, we take pride in bringing the right people and experience to the problem in order to insure that your project is specified correctly for durability and maximum service.

Inconel® is a registered trademark of Special Metals Corp.
Steel Pickling:
Corrosion-Resistant Heating For HCL Applications

The Steel Industry has traditionally used PTFE immersion coils, graphite block heat exchangers and direct steam spargers to heat their HCL acid tanks and pickle baths. Continuous high maintenance costs, soaring hazardous waste disposal costs and expensive downtime has forced the steel industry to look for alternative methods.

They found their answer in Tantalum. Completely inert and offering total corrosion resistance when exposed to pickle bath chemistries, Tantalum heat exchangers offer better heat transfer characteristics and higher pressure capabilities than PTFE or Graphite, allowing smaller sized heat exchangers. Tantalum heat exchangers are fully welded, all metal designs that are robust and 100% helium leak tested prior to leaving our facility. Corrosion is zero — Tantalum is unaffected by HCL at pickle line temperatures and concentrations. Maintenance and downtime are eliminated, meaning the pickle line can run all the time, every day, every month. The life expectancy of a Tantalum heat exchanger is far superior to traditional non-metallic heat exchangers, further reducing downtime and maintenance costs.

TITAN introduced Tantalum heat exchangers for pickle lines and has since grown to be the worldwide leader and standard in the industry. Tantalum pickle line heat exchangers have eliminated all of the potential problems associated with PTFE immersion coils, graphite block heat exchangers and direct steam sparging.

**Tantalum Heat Exchanger Benefits**

- Cost competitive with PTFE coils and Carbon Block Heat Exchangers
- Easily retrofittable into the existing equipment footprint
- Elimination of downtime due to equipment failure
- No spare parts to keep in inventory
- Superior corrosion resistance
- High heat transfer
- High steam pressures to increase the LMTD and reduce the required surface area
- Fully-welded metal design eliminates breakage during handling, installation and operation
- Elimination of acid leaks into steam condensate
- Non-fouling or plugging
- TITAN tested and proven thermal designs
- TITAN worldwide reputation and experience as the leader in Tantalum pickle line heat exchangers

**Tantalum Coils**

TITAN set the standard for the industry with our extensive experience in sizing and designing the most innovative and efficient Tantalum immersion coils for the customer's specific requirements. Our units are designed to be located on the side wall of the pickle tank and tuck tightly against it to allow for maximum tank space. U-shaped and Serpentine coils will be for applications with smaller heat transfer requirements, while Grid-style coils can be used to achieve greater heat transfer in the least amount of dimensional in-tank space.

**Shells & Tube Heat Exchangers**

TITAN can supply Tantalum shell and tube heat exchangers skid-mounted for customers who have the old-style deep tanks. This allows these customers to take advantage of the robust, high efficiency, non-fouling nature of TITAN shell and tube exchangers. These skids are custom designed and include a pump and filter.

**Skid-Mounted Systems**

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TITAN Metal Fabricators is comprised of various specialized divisions, all with one objective: to bring innovative reactive metal products to industry to solve corrosion problems.

TITAN designs and manufactures products from corrosion-resistant alloys (CRA)—Tantalum, Titanium, Zirconium, Niobium, Hastelloy and Duplex Stainless Steel—in order to provide the customer with solutions to corrosion in highly aggressive applications.

For More Information . . .

Does your project or application include issues pertaining to corrosion resistance? TITAN welcomes your questions concerning the suitability of corrosion-resistant alloys that may solve the problem. TITAN can help you to determine which metals are most suitable to use, the proper design and specification. We would be pleased to send you more information such as corrosion-resistance charts, material properties, or customer references. Please contact TITAN at 805.487.5050 or www.titanmf.com.

EP
Corrosion-resistant equipment for the Chemical Processing, Pharmaceutical, and Steel Industries.

OIL, GAS & LNG
Heat exchangers, columns and piping from duplex stainless steel, Morel, Inconel, Hastelloy and Titanium.

OPTIMUM ANODES
Manufacturing dimensionally-stable anode coatings for industry

EMD
Anodes and immersion coils for use in EMD Production

P&A
Anodes, Baskets, Steam Immersion Coils and Auxiliary Anodes for the Plating and Anodizing Industry

TITAN MARINE
Corrosion-resistant and high performance Titanium products for the consumer and industrial Marine Industry

TITAN International Headquarters
TITAN Manufacturing Facilities
TITAN Marine Division
TITAN Plating & Anodizing Equipment
OPTIMUM Anodes Division
International Representation
Regional Sales Representation
TITAN Regional Staff Office

Abu Dhabi, United Arab Emirates
Akron, Ohio, USA
Atlanta, Georgia, USA
Bad Homburg, Germany
Baton Rouge, Louisiana, USA
Birmingham, Alabama, USA
Buenos Aires, Argentina
Camarillo, California, USA
Chicago, Illinois, USA
China (Opening 2011)
Cincinnati, Ohio, USA
County Cork, Ireland
Daman, Saudi Arabia
Doha, Qatar
Dubai, United Arab Emirates
Frankfurt, Germany
Houston, Texas, USA
Jakarta, Indonesia
Kansas City, Missouri, USA
Krakow, Poland
Madrid, Spain
Mathura, India
Milano, Italy
Minneapolis, Minnesota, USA
Monterey, Mexico
Montreal, Canada
Moscow, Russia
New Delhi, India
Newfoundland, Canada
Orange County, California, USA
Osaka, Japan
Paris, France
Perth, Australia
Providence, Rhode Island, USA
San Juan, Puerto Rico
São Paulo, Brazil
Seoul, South Korea
St. Louis, Missouri, USA
Tel Aviv, Israel
Valencia, Venezuela
York, United Kingdom

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