

SELCO SEAL GASKETS



Technical Data Summary

The INSERTABLE gasket design eliminates misalignment on installation, reduces inventory and virtually eliminates the chance of incorrect gasket selection. As a direct replacement for Spiral Wound and Cut Sheet Gaskets, INSERTABLEs are a low cost, volume quantity alternative to our SELF LOCATOR that will satisfy 80% of your flange pressure class requirements.

The most important feature of the gasket is the high unit load generated by the narrow sealing area provides a considerably higher flange clamping pressure and a better seal at a lower clamping force.

The gasket material is **304 SS**, with two (2) tracks of **Flexible Graphite** sealing elements.

Key Benefits

- Ability to cope against severe thermal cycling and vibration.
- > Inherent Live Loading capability.
- Fire, Blow Out and Leak proof.
- Superior pressure handling.
- > Protects against use of wrong gasket.
- Lowers total sealing costs.
- Cannot be over compressed.
- No need to re-torque.
- *Eliminates fugitive emissions.*
- ➢ US Navy approved.
- ANSI sizes available.



SEALING ELEMENT	S
(per track)	
Flexible	
Graphite	1

Gasket Description

XMMSS = Format

- X = Flange Standard (ANSI)
- MM = Metal Carrier
- SS = Sealing Element (1st track, 2nd track)

SEALING CORPORATION

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1-800-300-SEAL

ANSI 150lbs





TECHNICAL DATA

Sizes:	1/2, 3/4, 1, 11/4, 11/2, 2, 21/2, 3, 31/2, 4	
Flange Pressure Class:	150# to 300#	
Thickness:	1/16'' (1.6mm)	
Torque Values:	50% to 65% of Bolt Yield	
Flange Surface Finish:	10 to 400 µin RMS (microinches)	
Sealing elements width:	$\geq 1\frac{1}{2}$ (gasket size) 0.125" each side.	
Sealing elements width:	$\frac{1}{2}$ to $\frac{1}{4}$ (gasket size) 0.100" each side.	
Minimal sealing element web width:	0.670"	
"M" and "Y" values:	m = 2.85, Y = 2900 psi	
Leak Rate:	< 10ppm @ He	
Temperature Range:	-200°C cryogenic air	
	+500°C in regular atmosphere	
	+650°C in steam	
	+1000°C reducing or inert media	
Pressure Range:	Full vacuum to +5000 psi	
Minimum seating stress:	2900 psi (20 MPa)	
Maximum seating stress:	23,200 psi (160 MPa)	
	(testing equipment limit)	
Recommended seating stress:	5800 to 8700 psi (40 to 60 MPa)	
Standards Available:	ANSI 16.5	

<u>Example</u>

INSERTABLE A3711 – 1.5" ANSI, 304 with 1st and 2nd track Flexible Graphite, Size 1.5"

MAKING THE WORLD CLEANER